

**6-Dynamics of isothermal condition stirred tank reaction(CSTR):**

It is important example in chemical eng. , continues stirred tank reactor :

1. 1<sup>st</sup> order reaction
2. Reaction is carried out isothermally  $k \neq f(\text{temp.})$

Rate of reaction under isothermal condition  $r=f(\text{con.})$

$$r_A = kC_A$$

1. Steady state mass balance on reactant A

$$QC_i^o - QC_o^o - Vkc_o^o = V \frac{dC_o^o}{dt} = 0 \quad (1)$$

Assuming at time  $t=0$  ,  $C_i$  is changed

2. Unsteady state mass balance on reactant A :

$$QC_i'(t) - QC_o'(t) - Vkc_o'(t) = V \frac{dC_o'(t)}{dt} = 0 \quad (2)$$

Subtracting eq.(1)from(2)

$$Q(C_i'(t) - C_i^o) - Q(C_o'(t) - C_o^o) - Vk(C_o'(t) - C_o^o) = V \frac{d(C_o'(t) - C_o^o)}{dt}$$

$$QC_i(t) - QC_o(t) - Vkc_o(t) = V \frac{dC_o(t)}{dt} \quad (3)$$

$$V \frac{dC_o(t)}{dt} + (Q + kV)C_o(t) = QC_i(t)$$

$$\left( \frac{V}{Q + kV} \right) \frac{dC_o(t)}{dt} + C_o(t) = \frac{Q}{Q + kV} C_i(t)$$

$$(\tau s + 1)C_o(s) = kC_i(s)$$

$$G(s) = \frac{k}{Qs + 1} \quad \tau = \frac{V}{Q + kV} \quad k = \frac{Q}{Q + kV}$$

**Response of 1<sup>st</sup> order system to an impulse function:**

$$G(s) = \frac{y(s)}{f(s)} = \frac{k}{\tau s + 1}$$

$$f(t) = w \quad f(s) = C$$

$$\text{Response } y(t) = \mathcal{L}^{-1} C \frac{k}{\tau s + 1} = \frac{Ck}{\tau} \mathcal{L}^{-1} \frac{1}{s + \frac{1}{\tau}} = \frac{Ck}{\tau} e^{-t/\tau}$$

$$y(t) = \alpha e^{-t/\tau}$$

$$t=0 \quad y(t) = \alpha$$

$$t \rightarrow \infty \quad y(t) = 0$$

$$\text{at } t=\tau \quad y(t) = \alpha e^{-1} = 0.37\alpha$$

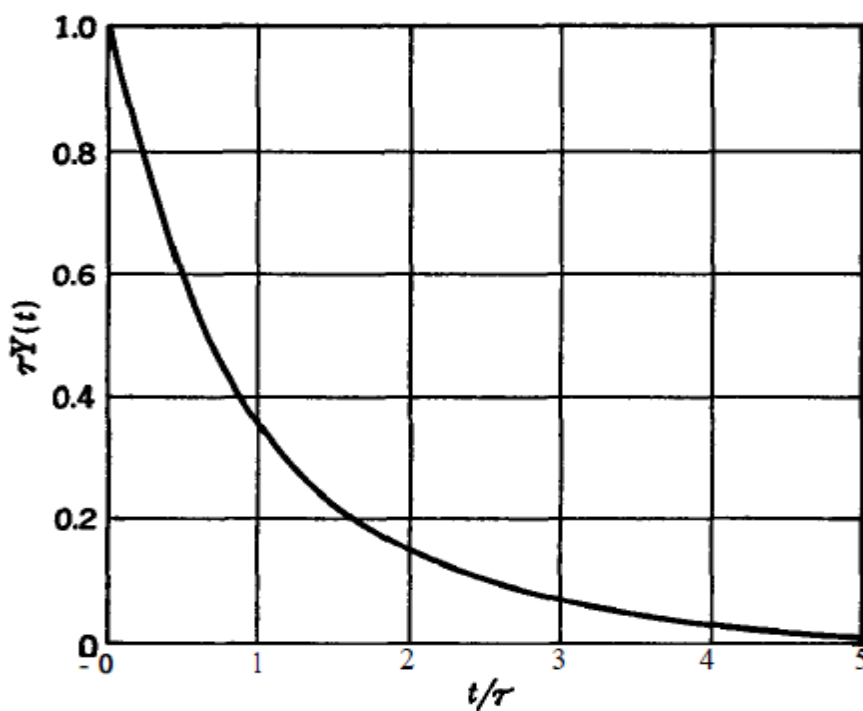


Fig.19 Response of first order system to impulse input