

2-modified delay system**Double pipe heat exchanger**

heat balance over an element (dx) at any time:

$$mC_p\theta_x(t) - mC_p\theta_{x+\Delta x}(t) - UA(\theta_x(t) - \theta_a(t)) = MC_p \frac{\partial \theta_x(t)}{\partial t}$$

θ_a : temperature of the pipe or surrounding (C°)

M : mass of fluid in the element Δx

m : mass flow rate input to pipe (kg/sec)

U : heat transfer coefficient (w/m².C°)

C_p : specific heat of fluid (kJ/kg. C°)

A : surface area of the element of pipe (m²)

$$\theta_{x+\Delta x} = \theta_x + \frac{\Delta x}{1!} \frac{\partial \theta_x}{\partial x} + \frac{\Delta x^2}{2!} \frac{\partial^2 \theta_x}{\partial x^2} + \dots, \quad \text{Taylor series}$$

$$mC_p\theta_x(t) - mC_p \left(\theta_x(t) + \frac{\partial \theta_x(t)}{\partial x} \Delta x \right) - UA(\theta_x(t) - \theta_a(t)) = MC_p \frac{\partial \theta_x(t)}{\partial t}$$

$$MC_p \frac{\partial \theta_x(t)}{\partial t} + UA\theta_x(t) = UA\theta_a(t) - mC_p \frac{\partial \theta_x(t)}{\partial x} \Delta x$$

$$A = \pi D \Delta x, \quad M = \left(\frac{\pi}{4} D^2 \Delta x \right) \rho, \quad m = \frac{\pi}{4} D^2 U \rho$$

$$C_p \frac{D}{4} \rho \frac{\partial \theta_x(t)}{\partial t} + U\theta_x(t) = U\theta_a(t) - \frac{1}{4} D U \rho \frac{\partial \theta_x(t)}{\partial x} C_p$$

$$C_p \frac{D}{4U} \rho \frac{\partial \theta_x(t)}{\partial t} + \theta_x(t) = \theta_a(t) - \frac{1}{4} D C_p \rho \frac{\partial \theta_x(t)}{\partial x}$$

$$\tau = \frac{MC_p}{UA} = \frac{\rho D C_p}{4U}$$

$$\tau \frac{\partial \theta_x(t)}{\partial t} + \theta_x(t) = \theta_a(t) - \tau U \frac{\partial \theta_x(t)}{\partial x}$$

$$\tau s \theta_x(s) + \theta_x(s) = \theta_a(s) - \tau U \frac{d\theta_x(s)}{dx}$$

$$\int_{\theta_i(s)}^{\theta_o(s)} \frac{d\theta_x(s)}{(\tau s + 1)\theta_x(s) - \theta_a(s)} = \int_{x=0}^{x=L} -\frac{dx}{\tau U}$$

$$\ln \frac{(\tau s + 1)\theta_o(s) - \theta_a(s)}{(\tau s + 1)\theta_i(s) - \theta_a(s)} = \frac{-L}{\tau u} (\tau s + 1) = \frac{-\tau_D \tau}{\tau} s - \frac{L}{\tau u}$$

$$\frac{(\tau s + 1)\theta_o(s) - \theta_a(s)}{(\tau s + 1)\theta_i(s) - \theta_a(s)} = e^{-\tau_D s} \cdot e^{-\frac{L}{\tau u}} = k e^{-\tau_D s} \quad (1)$$

$$e^{-\frac{L}{\tau u}} = k$$

If θ_a is constant all times $\theta_a(s) = 0$

$$G(s) = \frac{\theta_o(s)}{\theta_i(s)} = k e^{-\tau_D s} \quad (2)$$

$$\frac{\theta_o(s)}{\theta_a(s)} = \frac{1}{(\tau s + 1)} \left(1 - e^{-\tau_D s} \cdot e^{-\frac{\tau_D}{\tau}} \right)$$