

UNIT OPERATION

Heat Transfer

The heat transferred per unit time through a unit area at a distance (y) from the surface is given by :

$$q_y = -k \frac{d\theta}{dy}$$

$$q_y = -\frac{k}{\rho C_p} \frac{d(\rho C_p \theta)}{dy}$$

Where :

C_p : is the specific heat of the fluid at constant pressure (J/kg . K) .

θ : is the temperature , (K)

k : is the thermal conductivity , (W/m .K)

$(\frac{k}{\rho C_p})$: is the thermal diffusivity , (m²/s)

Mass Transfer

The rate of diffusion of a constituent A in a mixture is proportion to its concentration gradient .

$$N_A = -D \frac{dC_A}{dy}$$

Where :

N_A : is the molar rate of diffusion of constituent A per unit area , (Kmol / m² .s)

C_A :is the molar concentration of constituent A , (Kmol/m³)

D : is the mass diffusivity , (m²/sec.)

Viscosity

Consider the flow of a gas parallel to a solid surface and the movement of the molecules at right angles to this direction through a plane (a-a) of unit area , parallel to the surface and sufficiently close to it to be within the laminar sub layer .

Thus the rate at which momentum is transferred across the plane away from the surface [in the X-direction] = $i \cdot N \cdot U_m \cdot m \cdot U_x$

Where :

$i \cdot U_m$: is the average velocity .

U_m : is the root mean square velocity , and (i) is some fraction of it .

N : is the numerical conc. of molecules close to the surface .

$i \cdot N \cdot U_m$: is the rate of passage of molecules .

$i \cdot N \cdot U_m \cdot dt$: is the number of molecules passing .

U_x : is the mean velocity of molecules in the X-direction .

m : is the mass of each molecules .

By similar reasoning there must be an equivalent stream of molecules also passing through the plane in the opposite direction , otherwise there would be a resultant flow perpendicular to the surface .

It is now possible to give a physical interpretation to the **Reynolds number** .

$$Re = \frac{\rho \cdot d \cdot u}{\mu} = \frac{2}{u_m \lambda} \rho d = 2 \frac{\rho d}{u_m \lambda}$$

Where :

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λ : mean free path of molecules

From the kinetic theory

$$u_m = \sqrt{8RT/\pi m. wt}$$

And is independent of pressure , and $\rho\lambda$ is constant

Thus the velocity of a gas would be expected to be a function of temp. but not of pressure .

Thermal conductivity

Thermal diffusivity = $k / (\rho C_p)$

The prantle number (Pr) is defined as the ratio of the kinematic viscosity to the thermal diffusivity .

This :

$$\begin{aligned} \text{Pr} &= \frac{\mu/\rho}{k/\rho C_p} = \frac{\mu C_p}{k} \\ &= \frac{(4\gamma)}{(9\gamma-5)} \quad \text{for gases} \end{aligned}$$

Where :

$$\gamma = \frac{C_p}{C_v}$$

Values of (Pr) calculated from the above eq. are in close agreement with practical figures .

Diffusivity

The ratio of the kinematic viscosity to the diffusivity is the **Schmidt number (Sc)**

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i.e

$$Sc = \frac{(\mu/\rho)}{D} = \frac{\mu}{\rho D}$$

It is thus seen that the kinematic viscosity , the thermal diffusivity , and the diffusivity for the mass transfer and all proportional product of the mean free path and the root mean square velocity of the molecules , and that the expressions for the transfer of momentum , heat , and mass are of the same form .

For liquids the same qualitative forms of relationships exist , but it is not possible to express the physical properties of the liquids in terms of molecular velocities and distances .